

DOPPELBAND TRANSPARENT EXTRA-STRONG, TRANSPARENT DOUBLE-SIDED MOUNTING TAPE



PRODUCT DESCRIPTION

Extra-strong, entirely transparent double-sided tape for permanently mounting and affixing objects in indoor and outdoor areas. The invisible alternative to screws and nails. Provides a permanent and secure hold on almost all smooth surfaces, e.g. glass, metal, tiles, plastic, painted wood and stone. Ideal for mounting signs, decorative objects, hooks, holders, decorative profiles, thermometers, house numbers, and much more. Also suitable for use in the shower area and for attaching car accessories. UV stable and waterproof.

FIELD OF APPLICATION

Ideal for mounting signs, decorative objects, hooks, holders, decorative profiles, thermometers, house numbers, etc. on smooth surfaces indoors and outdoors. Suitable for glass, metal, tiles, plastic, painted wood, stone, etc. Also suitable for use in the shower area and for attaching car accessories. Not suitable for rough surfaces.

PROPERTIES

- · double-sided mounting tape
- · extra-strong
- · entirely transparent
- $\cdot \ \text{for smooth surfaces} \\$
- \cdot for indoors and outdoors
- \cdot UV stable and waterproof
- · extremely temperature resistant
- · clean, easy, fast

PREPARATION

Working conditions: The minimum working temperature is 10°C.

Surface requirements: The surfaces to be glued must be firm, clean, dry, and

free of grease and dust.

Preliminary surface treatment: For best results, first cleanse the surfaces to be glued (e.g. with alcohol or white spirit).

APPLICATION

Coverage: red LDPE- Foam **Directions for use:**

Stick the product onto the object to be mounted without creating air pockets. Remove the protective film without touching the adhesive. Affix the object to the desired spot and press hard for 5 seconds.

Stains/residue: Remove tape residue with white spirit.

Points of attention: Do not touch the adhesive as this reduces the tape's

adhesive strength.

CURE TIMES*

Final bonding strength after: approx. 24 hours

 * Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Temperature resistance: -30°C to +180°C

TECHNICAL SPECIFICATIONS

Appearance: transparent

Specifications: Liner: red LDPE foil

Adhesive: acrylic foam

Thickness without liner [µm]: 1000 90° peel strength on steel (N/25 mm): 30

TEST CONDITIONS / EXECUTION

Adhesive strength depends on the quality of the surface as well as material and depth of the object; maximum adhesion determined through bonding flat metal objects (depth < 10 mm) on smooth and clean metal surfaces.

STORAGE CONDITIONS

Store in a dry, cool and frost-free place.

PACK SIZES

1,5 m x 19 mm

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only be accepted for the consistently high quality of our product.