

# ALL PURPOSE ADHESIVE EXTRA CRYSTAL-CLEAR, GELIFIED SYNTHETIC RESIN ADHESIVE FOR NON-**DRIP GLUEING**



#### PRODUCT DESCRIPTION

UHU All Purpose Adhesive extra, the unique gelified synthetic resin adhesive for fast and crystal-clear bonds. The gel formula ensures non-drip, clean glueing and is ideal for use on vertical surfaces. Does not wrinkle paper.

### FIELD OF APPLICATION

Universal - glues wood, porcelain, Plexiglas®, metal, glass, ceramic, leather, felt, kork, fabrics, cardboard, paper, and much more. Not suitable for Styrofoam®, Polyethylene (PE) and Polypropylene (PP).

#### **PROPERTIES**

- · gel formula
- · non-drip and clean
- · crystal-clear
- · fast drying
- · ideal for vertical surfaces
- · does not wrinkle paper

### **PREPARATION**

**Working conditions:** Do not use at temperatures below  $+5^{\circ}$ C. Surface requirements: Materials to be glued must be clean, dry and free of dust and grease.

**Preliminary surface treatment:** When glueing plastics or metal, better results can be obtained if the parts to be stuck together are slightly roughened first.

#### **APPLICATION**

#### **Directions for use:**

Thoroughly clean the surfaces to be glued (dry and free of dust and grease). Apply the adhesive thinly to one side of the assembly, press the parts together - that's it! For non-absorbent materials (e.g. ceramic, coated papers), apply to both sides of the assembly, leave to dry, re-apply and press the parts together. Stains/residue: Remove wet glue stains immediately. Dried glue residue and glue stains in clothing can be removed with acetone.

**Points of attention:** Contains volatile, highly inflammable solvents. Appropriate precautions should therefore be taken during storage or when working with the adhesive.

### **CURE TIMES\***

**Drying/Curing time:** approx. bond strength: on beechwood test specimens tensile strength values (end values) of about 700 N/cm<sup>2</sup> have been obtained. Final bonding strength after: approx. 24h (approx. two thirds of the final strength are obtained after 24h.

 $^{\ast}$  Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

# **TECHNICAL PROPERTIES**

**Temperature resistance:** The glue's heat resistance is determined by the thermoplastic nature of its synthetic resin. Thus, glued parts should not continously be exposed to temperature above 70°C.

**Chemicals resistance:** Widely resistant against diluted acids, alkalines and also petrol and oil. NOT SUITABLE FOR: alcohols (e.g. denatured alcohol, white spirit), ketones (e.g. acetone), acetate solvents (eg nitro-cellulose lacquer thinner) or high-aromatic solvents (eg toluene and xylene).

#### **TECHNICAL SPECIFICATIONS**

**Appearance:** colourless, crystal-clear gel

**Chemical base:** Polyvinylester **Consistency:** Gel (thixotropic)

**Solvent:** Mixture of low-boiling esters and alcohols

Solid matter: approx. 32 % **Density:** approx. 0,95 g/cm<sup>3</sup>

# **STORAGE CONDITIONS**

Store in a dry, cool and frost-free place.

## PHYSIOLOGICAL PROPERTIES

The dried adhesive is inert, completely neutral and physiologically indifferent.

# **PACK SIZES**

tube: 20g, 31g, 125g

plastic tube: 18g

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only accepted for the consistently high quality of our product.