

# TURBO FIX<sup>2</sup> FLÜSSIG METALL FAST AND STRONG 2 COMPONENT REPAIR ADHESIVE



## PRODUCT DESCRIPTION

Turbo Fix<sup>2</sup> Liquid Metal is a fast and strong 2 component repair adhesive with gap filling property based on cyano technology.

It is suitable for many kinds of repair jobs of metal objects, even between not fitting surfaces. The gel consistency allows applications in any orientations.

# **FIELD OF APPLICATION**

It fixes and repairs in a few seconds (approx. 60 sec. depending on the materials, humidity and temperature levels) many kinds of metal objects both with themselves and in combination with many other materials like wood, ceramic, stone and plastic. Not suitable for PE, PP, PTFE.

## **PROPERTIES**

- ·Super fast: approx. 60 sec.
- ·Ultra strong
- ·Filling capacity: up to 5 mm
- ·Gel consistency
- ·Paintable and sandable
- ·Temperature resistant:  $-40^{\circ}$ C /  $+80^{\circ}$ C (short term up to  $+120^{\circ}$ C)
- ·Water resistant
- ·Solvent free
- ·Precise and clean application
- ·Grey

## **PREPARATION**

**Working conditions:** Application temperature: between  $+5^{\circ}$ C and  $+25^{\circ}$ C. **Preliminary surface treatment:** The surface must be dry, clean and free of dust and grease. Roughen smooth surfaces with sandpaper (e.g. metals).

#### **APPLICATION**

Mixture ratio: 4:1
Directions for use:

To assemble the double syringe remove the black cap on top of the syringe and insert the white plunger into the syringe itself.

To open the syringe turn (90°) the grey cap and attach the mixer.

Press the plunger and discard the first drops of adhesive.

Apply a thin layer of glue on one side. Press firmly for approx. 30 seconds. Once the repair job is finished remove the mixer and put back the grey cap to close the syringe, in order to use again the product.

Potlife: 25 min

**Stains/residue:** Remove wet stains immediately with warm water and soap.

Cured adhesive residue can only be removed mechanically.

Advice: When you do multiple jobs be aware to use the product to avoid curing

in the mixer approx. every 25 minutes. When cured use a new mixer.

Important: if you run out of mixers it is possible to mix it manually with the help of a a wooden stick being aware that the adhesive could not be mixed properly.

#### **CURE TIMES\***

Final bonding strength after: approx. 24 h

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

#### **TECHNICAL PROPERTIES**

Moisture resistance: Good Water resistance: Good

**Temperature resistance:**  $-40^{\circ}\text{C}$  /  $+80^{\circ}\text{C}$  (short term up to  $+120^{\circ}\text{C}$ )

UV resistance: Good Chemicals resistance: Good

**Paintability:** Yes

Filling capacity: Very good

# **TECHNICAL SPECIFICATIONS**

**Chemical base:** cyanoacrylate (ehtyl) **Bonding technique:** 1-sided application

Colour: Grey

Consistency: Gel (thixotropic)

## **STORAGE CONDITIONS**

18 months. Store in a tightly dry and cool place.

## **PACK SIZES**

10 g blister

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only be accepted for the consistently high quality of our product.