

SEKUNDEN ALLESKLEBER GERUCHSFREI DOES NOT GLUE FINGERS TOGETHER IMMEDIATELY - ODOUR FREE



PRODUCT DESCRIPTION

Odour free super all purpose glue which is easy to use as it does not glue the fingers together immediately. Adjustable within 15 seconds (depending on material, humidity, and quantitiy of glue applied). Solvent free and odour free. Ideal for smooth surfaces.

FIELD OF APPLICATION

Ideal for small-area bonds. Glues almost all solid and flexible materials such as many plastics (such as rigid PVC, ABS, PS, Plexiglas®, polycarbonate (Makrolon®), and phenolic resins (Bakelite®)), leather, porcelain, ceramics, metal, wood, cork, felt, cloth (check suitability first), and rubber. Only partly suitable for glass (over a certain period of time the bond becomes brittle, causing it to weaken). Not suitable for PE, PP, silicone resins and rubbers, PTFE, fabrics and leather clothing.

PROPERTIES

- · Does not glue fingers together immediately
- · Odour free
- · Solvent-free
- · Reaches smallest corners and joints

PREPARATION

Working conditions: Do not use at temperatures below $+10^{\circ}$ C. The glue responds best to an air humidity level of 50-70%.

Surface requirements: Materials to be glued should be clean, dry, free of dust and grease and well-fitting.

APPLICATION

Directions for use:

Apply the glue directly from the bottle, using the nozzle, as thinly as possible onto one side (too much glue slows down the curing process significantly!). Press parts together immediately. After use, clean nozzle with a dry tissue and close the bottle by replacing the cap.

Stains/residue: Wipe off excess glue immediately with a dry cloth. After curing, glue residue is very difficult to remove. Acetone will dissolve glue but very slowly (check suitability first).

Advice: When glueing at low humidity, curing time can be shortened by briefly breathing onto one of the parts to be assembled. The best glueing results are reached at room temperature.

Points of attention: Contains cyanoacrylate. Bonds skin and eyelids together in seconds. If product comes into contact with the eyes, rinse immediately with plenty of water and seek medical advice. In case of contact with skin, glue can be dissolved by soaking in warm soapy water. Then apply a skin cream. May cause respiratory irritation. Avoid breathing vapours. Keep out of the reach of children.

CURE TIMES*

Final bonding strength after: approx. 12 hours

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL SPECIFICATIONS

Appearance: colourless, clear

Chemical base: cyano-acrylic-acid-ester

Viscosity: approx. 0.5 mPa.s. **Density:** approx. 1.07 g/cm³

STORAGE CONDITIONS

Store in a dry, cool, frost-free place. Storage below +5°C (in refrigerator) ensures maximum shelf life.

PHYSIOLOGICAL PROPERTIES

Cyanoacrylate adhesives are to a great extent considered to be physiologically safe.

PACK SIZES

Bottle 10g

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only be accepted for the consistently high quality of our product.