

# SEKUNDENKLEBER BLITZSCHNELL PIPIPETTE CONTAINER FOR PRECISE DOT-BY-DOT GLUEING



### PRODUCT DESCRIPTION

Extra fast and strong super glue - reaches smallest corners and joints. The small nozzle enables a precise dosing. Safe standing container.

## FIELD OF APPLICATION

Ideal for small-area bonds. Glues almost all solid and flexible materials such as many plastics (such as rigid PVC, ABS, PS, Plexiglas®, polycarbonate (Makrolon®), and phenolic resins (Bakelite®)), leather, porcelain, ceramics, metal, wood, cork, felt, cloth (check suitability first), and rubber. Only partly suitable for glass (over a certain period of time the bond becomes brittle, causing it to weaken). Not suitable for PE, PP, silicone resins and rubbers, PTFE, styrofoam, fabrics and leather clothing.

## **PROPERTIES**

- · With fine nozzle for precise dosing
- · Reaches smallest corners and joints
- · Safe standing container

# **PREPARATION**

**Working conditions:** Do not use at temperatures below  $+10^{\circ}$ C. The glue responds best to an air humidity level of 50-70%.

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**Surface requirements:** Materials to be glued must be clean, dry, free of dust and grease and well-fitting.

## **APPLICATION**

## **Directions for use:**

1. To pierce the membrane, turn the cap clockwise firmly onto the container. Tip: do not press the container while piercing. 2. Unscrew the cap to reveal the applicator — ready! Apply the glue directly from the container, using the nozzle, as thinly as possible onto one side (too much glue slows down the curing process significantly!). Press parts together immediately. Surfaces to be glued together must be of exactly the same shape and size. After use, clean nozzle with a dry tissue and close the container by replacing the cap.

**Stains/residue:** Wipe off excess glue immediately with a dry cloth. After curing, glue residue is very difficult to remove. Acetone will dissolve glue but very slowly (check suitability first).

**Advice:** When glueing at low humidity, curing time can be shortened by briefly breathing onto one of the parts to be assembled. The best glueing results are reached at room temperature.

**Points of attention:** Contains cyanoacrylate. Bonds skin and eyelids together in seconds. If product comes into contact with the eyes, rinse immediately with plenty of water and seek medical advice. In case of contact with skin, glue can be dissolved by soaking in warm soapy water. Then apply a skin cream. May cause respiratory irritation. Avoid breathing vapours. Keep out of the reach of children.

## **CURE TIMES\***

Final bonding strength after: approx. 12 hours

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

## **TECHNICAL SPECIFICATIONS**

Appearance: colourless, clear

Chemical base: cyanoacrylic-acid-ethylester

**Viscosity:** approx. 0.50 mPa.s. **Density:** approx. 1,07 g/cm<sup>3</sup>

# **STORAGE CONDITIONS**

Store in a dry, cool, frost-free place. Storage below +5°C (in refrigerator) ensures maximum shelf life.

## **PHYSIOLOGICAL PROPERTIES**

Cyanoacrylate adhesives are to a great extent considered to be physiologically safe.

# **PACK SIZES**

Pipette 3g

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only be accepted for the consistently high quality of our product.